

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 45586
Estimate Number : 13754
P.O. Number :
This Issue : 06/02/2009 **S.O. No.** :
Prsht Rev. : NC
First Issue : // **Type** : SMALL /MED FAB
Previous Run : 45295
Written By :
Checked & Approved By :
Comment : Est Rev:A 09.01.27 new issue EC verified by:JLM

Drawing Name : PANEL
Part Number : D38891
Drawing Number : D3889 PROTOTYPE
Project Number : N/A
Drawing Revision : PROTO
Material :
Due Date : 06/02/2009 **Qty:** 1 **Um:** Each

Additional Product

Job Number:



FOR ENGINEERING USE ONLY

PROTOTYPE

Seq. #: **Machine Or Operation:** **Description :**

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 8.4315 sf(s)/Unit Total : 8.4315 sf(s)

GE PLASTICS LEXAN SHEET 0.125"

Batch: 109455 HB 9-2-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3889

Dwg Rev: PROTO

Prog Rev: TYPE HB 9-2-6

2- Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

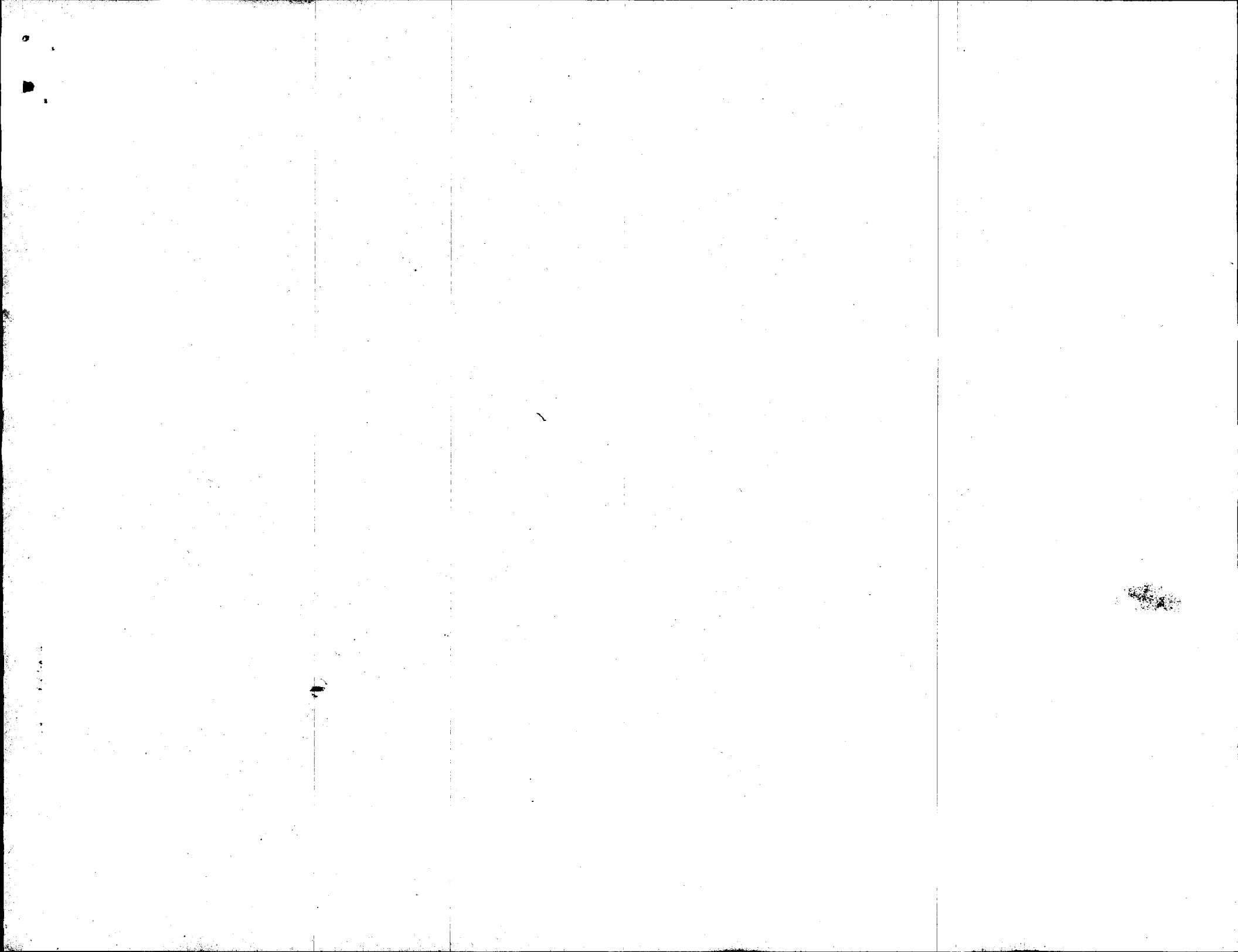
Identify and Stock

Location: _____

HA

ENG PROTO

UP 09.02.09



Date: Friday, 06/02/2009 9:16:29 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 45586

Part Number: D38891

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF-
09-02-09
00279A

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.02.06

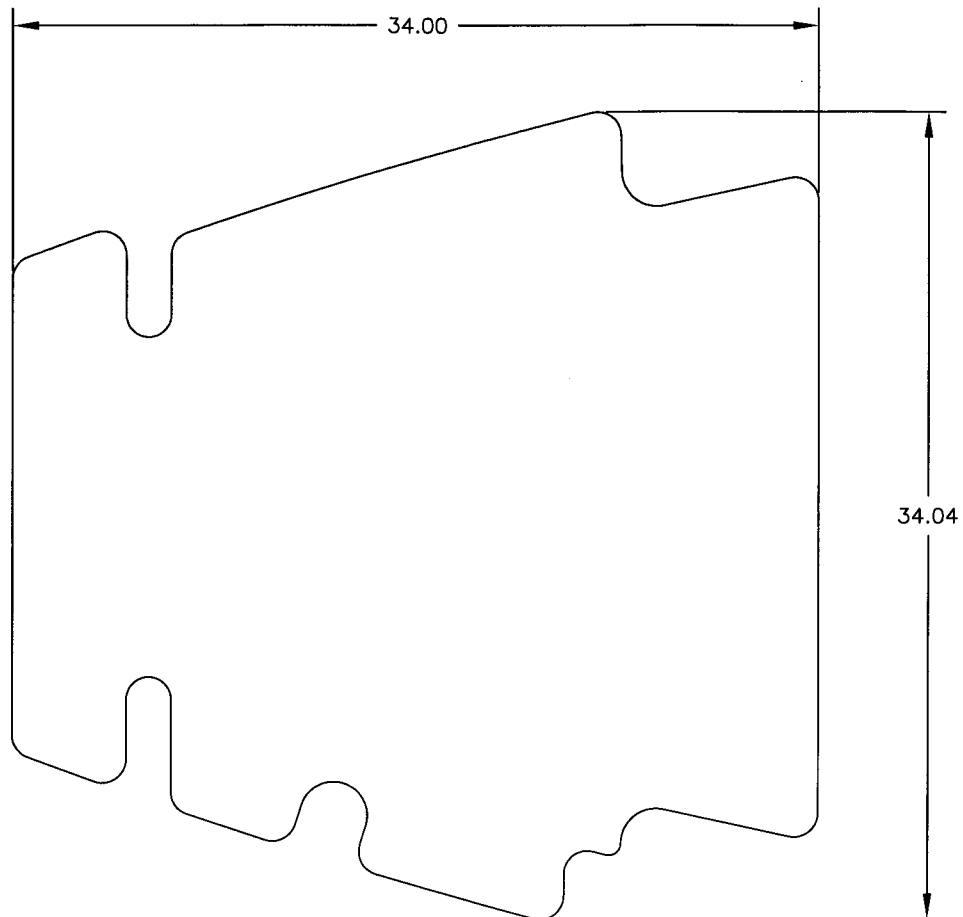
Product Name: 350 Baggage Protectors

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3889-1	SF	PANEL	09.02.06	N	ASAP	Need qty(1), per dxf	

DESIGN	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3889	REV. A SHEET 1 OF 1
DATE 09.01.26		TITLE PANEL	SCALE NTS



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.02.06 *CP*

45584

D3889-1 PANEL

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3889-1A.DXF"

Copyright © 2009 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.